

**Garant**

**Indexable insert for turning CC.T 120404, for finish machining, Grade: HB7140-2**

**Order data**

Order number	260064 HB7140-2
GTIN	4067263315513
Item class	21G

**Technical description**

Cutting speed $v_c$ main application	70 - 230 m/min
Tolerance	M
Cutting conditions	heavily interrupted
Grade	HB7140-2
Chip breaker	VS
Main application	M
Number of changes/inserts	2
Finishing/roughing assignment	Finishing
Coating	coated
Tool material	Carbide

Corner radius	0.4 mm
ISO code indexable insert	CCMT 120404
Cutting depth $a_p$	0.2 - 2.5 mm
Feed $f$	0.1 - 0.3 mm/rev.
Type of product	Indexable insert for turning